



DESIGNED FOR CANADA.
BUILT IN CANADA.

ENTRY DOORS

CUSTOMER FAVOURITES PROGRAM

STAGE

www.stagewindows.com

Innovations in Entry Door
Quality & Energy Efficiency



PRIMA ENTRY DOORS	4
GLASS COLLECTIONS	6
PANEL COLLECTIONS	15
COLOUR AND STAIN OPTIONS	19
FRAME INSERT OPTIONS	19
HARDWARE OPTIONS	20
MINI-BLINDS & VENTS	21
SIZE TABLE	22
WARRANTY	26

OVER 180,000 SQUARE FEET MANUFACTURING FACILITY

 Proudly owned and
operated by Canadians

For the ultimate process control, Stage Windows & Doors has equipped their manufacturing facility with all the key component fabrication processes needed to make the most energy-efficient and reliable windows and doors on the market. With everything under one roof—from the insulated glass unit fabrication to UPVC profile bending to painting—all quality and service levels can be managed seamlessly and proficiently.

LIFETIME OF EXPERIENCE

Stage Windows & Doors are designed for new construction, renovations with windows or door replacement, and custom home markets. Our management team brings more than a lifetime of industry experience to the table when designing and manufacturing complex, intricate window and door systems.





- ✓ 4 mm Thick
- ✓ Stock Decorative
- ✓ Double (2x)
- ✓ Triple (3x)

The entry door Customer Favourites Program includes 4mm double (2x) and triple (3x) glasses and the Stage stock decorative glass collection.



PRIMA ENTRY DOORS

NAFS 22
CERTIFIED



Prima Entry Door Systems is a result of the latest engineering expertise combined with top quality components. We understand that Entry Doors are a very important aesthetic part of your house, and at the same time need to provide security, while withstanding the test of time. Entrance Doors are opened and closed every day, multiple times. They are exposed to harsh weather conditions in the summer and the winter time.

Prima Entry Door Systems are made using composite materials to guarantee stability and longevity. No wood or parts that degrade with water or high/low temperatures. Our frames and sills have been tested to provide outstanding performance.

Our systems meet NAFS standards. Very few door manufacturers can make this claim.

All parts including our door slabs and door glasses are of exceptional quality standards, and have proven to be the preferred products in the industry. In addition to the variety of hardware selections, Prima Entry Doors come standard with heavy duty hinges and striker plates, for superior durability and security.

We at Stage have brought together years of experience in the fabrication and installation of Entry Doors, to assemble a product and program which will re-write the standards for quality, reliability, and timeless beauty.

ADJUSTABLE SILL

THE NEXT GENERATION HIGH PERFORMANCE SYSTEM

Not only does our sill provides performance, it does it in style with its sleek modern design. It is available inswing or outswing and clear or black aluminum anodized finish. It is available in various sizes and extensions to meet your needs.

Smooth Rigid PVC / Thicker Aluminum

Smooth rigid PVC Interior eliminates the stapled bull nose, black crown can further enhance performance. Aluminum wall is 20% thicker.

Hidden Adjustment Screws

Eliminate possible water infiltration while providing a cleaner look. Screw caps for sill crown adjustment screw keeps the dirt out.

Sidelite Seat

New sidelite seat provides a stylish look of the glass inserts along the door slabs.

FIBERGLASS WEATHERTECH TECHNOLOGY

Fiberglass Skin

Fiberglass remains unscathed by everyday wear and tear and is resistant to moisture and humidity. Our doors will not rot, splinter, dent, or delaminate.

Full Length Composite Top and Bottom Rails

Additional non-porous protection keeps water from seeping into the door and helps prevent the build up of mold or mildew.



FULL COMPOSITE SILL



STANDART HEAVY DUTY HINGE

SPRING-LOADED HEAVY DUTY HINGE



Linee 22 x 64 glass

GLASS COLLECTION



ALYS

P. 8



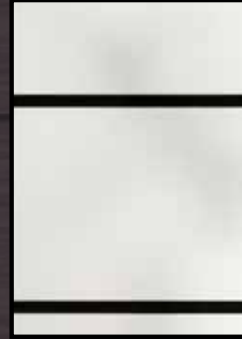
BELICE

P. 8



LADDER

P. 9



LINEE

P. 9



VENZA

P. 10



RENO

P. 10



SANTORINI

P. 11



STAGE IRON

P. 11



CLEAR, LOW-E

P. 13



ACID ETCHED

P. 13



TEMPERED GLASS

DECORATIVE GLASS

	Clear Low-E	Low-E Low-E	Acid-Etched Low-E	Clear Clear Low-E	Clear Low-E Low-E	Clear Low-E Acid-Etched	Belice	Santorini	Reno	Alys	Stage Iron	Venza	Ladder	Linee
20 × 64	✓	✓	✓	✓	✓	✓							✓	✓
22 × 12	✓	✓	✓	✓	✓	✓								
22 × 14 ^{7/16}	✓	✓	✓	✓	✓	✓							✓	
22 × 17	✓	✓	✓	✓	✓	✓							✓	
22 × 36	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	✓	
22 × 48	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓
22 × 64	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	✓
7 × 64	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
8 × 48	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓
Oval	✓	✓	✓	✓	✓	✓						✓		



Can be built out of using Stage stock tempered glasses



Alys

PRIVACY
LEVEL **80%**

DECORATIVE / STAINED GLASS:

Contemporary, V-Groove, Sandblasted



22 × 36



22 × 48



8 × 48



22 × 64



7 × 64



Belice

PRIVACY
LEVEL **75%**

DECORATIVE / STAINED GLASS:

Stained

CAMING:

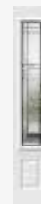
Patina



22 × 36



22 × 48



8 × 48



22 × 64



7 × 64

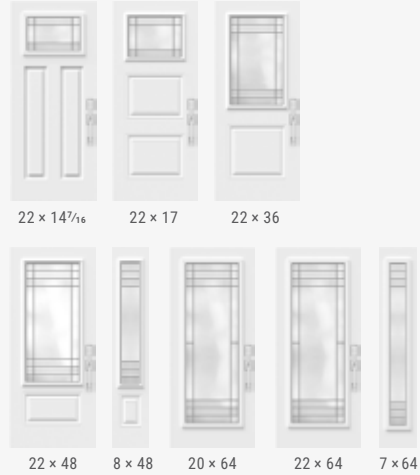


Ladder

PRIVACY
LEVEL **60%**

DECORATIVE / STAINED GLASS:
Contemporary, Acid Etched

CAMING:
Grill with Pewter Square Pencil $\frac{5}{16}$



Linee

PRIVACY
LEVEL **60%**

DECORATIVE / STAINED GLASS:
Contemporary, Sandblasted

CAMING:
Grill with SDL $1\frac{1}{8}$
2H0V, 3H0V





Venza

PRIVACY
LEVEL **80%**

DECORATIVE / STAINED GLASS:

Stained

CAMING:

Zinc



Oval

22 x 36

22 x 48

8 x 48

7 x 64



Reno

PRIVACY
LEVEL **60%**

DECORATIVE / STAINED GLASS:

Stained

CAMING:

Patina



22 x 36

22 x 48

8 x 48

22 x 64

7 x 64



Santorini

PRIVACY
LEVEL **75%**

DECORATIVE / STAINED GLASS:

Stained

CAMING:

Zinc



22 x 36

22 x 48

8 x 48

22 x 64

7 x 64



Stage Iron

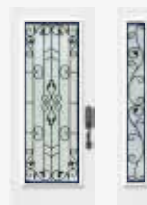
PRIVACY
LEVEL **80%**

DECORATIVE / STAINED GLASS:

Classic, Acid Etched / Clear

CAMING:

Iron



22 x 64

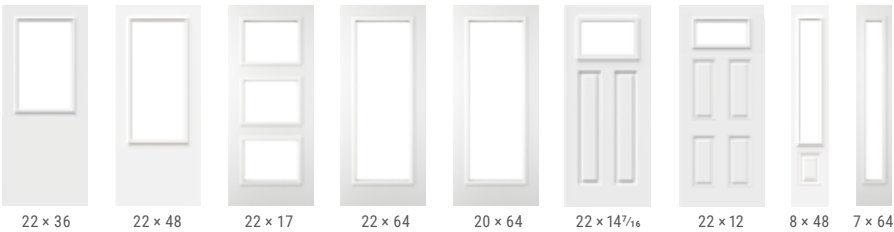
7 x 64



^ Acid Etched door and sidelite glass

CUSTOM-CUT GLASS SELECTION

Includes double (2x) and triple (3x) glasses available in the following standard and custom sizes:





PANEL COLLECTION



LONDON

P. 16



SYDNEY

P. 16



4 PANEL

P. 16



VICTORIA

P. 16



ORLEANS

P. 17



FLUSH

P. 17



6 PANEL

P. 17



London

31 $\frac{3}{4}$, 33 $\frac{3}{4}$, 35 $\frac{3}{4}$ x 79



Sydney

31 $\frac{3}{4}$, 33 $\frac{3}{4}$, 35 $\frac{3}{4}$ x 79

STEEL



4 Panel

31 $\frac{3}{4}$, 33 $\frac{3}{4}$, 35 $\frac{3}{4}$ x 79



Victoria

31 $\frac{3}{4}$, 33 $\frac{3}{4}$, 35 $\frac{3}{4}$ x 79



Orleans

31 $\frac{3}{4}$, 33 $\frac{3}{4}$, 35 $\frac{3}{4}$ x 79



6 Panel

31 $\frac{3}{4}$, 35 $\frac{3}{4}$ x 79

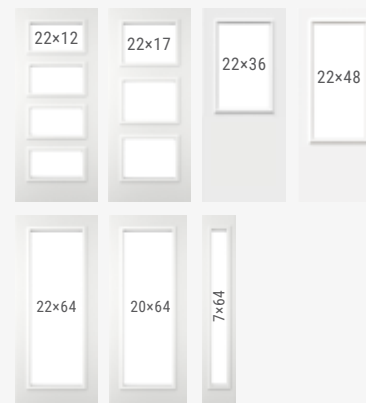
STEEL



Flush

27 $\frac{3}{4}$, 29 $\frac{3}{4}$, 31 $\frac{3}{4}$, 33 $\frac{3}{4}$, 35 $\frac{3}{4}$ x 79

DOORLITE OPTIONS:





Flush door in Iron Ore colour P. 17



COLOUR OPTIONS

○ LIGHT
● DARK

Warm White Vinyl 137 ○	Ice White 429 ○	Cream 492 ○	Pebble 559 ○	Canyon Clay 510 ○
Sandalwood 508 ○	Wedgewood Blue 535 ○	Zinc Yellow RAL 1018 ○	Sun Yellow RAL 1037 ○	Bright Red Orange RAL 2008 ○
Traffic Red RAL 3020 ●	Slate 523 ●	Sable 547 ●	Windswept Smoke 506 ●	Forest Green 556 ●
Iron Ore 5P6 ●	Burgundy 567 ●	Nutmeg 568 ●	Antique Brown 265 ●	Commercial Brown 562 ●
Chestnut Brown 554 ●	Signal Blue RAL 5005 ●	Red Brown RAL 5012 ●	Black 525 ●	Saphire Blue RAL 5003 ●

Important Notes: The colour chips on this selector have been produced by the most accurate methods of colour matching. Actual sample colours may vary slightly from the paint supplied. Custom colour or colour match is available.

FRAME INSERT OPTIONS



Colonial Smooth

Easy to paint with exceptional weather tightness. These frames are the reference.



Contemporary Smooth

Easy to paint with exceptional weather tightness. These frames are the reference.

MATERIAL	Extruded PVC	Extruded PVC
INTERIOR FINISH	Screw cover strip No visible screws	Snap-on cover No visible screws

MULTI-POINT HARDWARE OPTIONS

We offer a range of the finest quality, multi-point door levers and gripsets available in a choice 8 styles and multiple colour finishes, perfect for customers looking to retain a traditional style on their entrance system. For a more contemporary feel, we also offer 3 styles of pull handles. Black and silver Tedee Pro smart lock allows remote access.



Tedee Pro Smart Lock



Venice Trim Kit



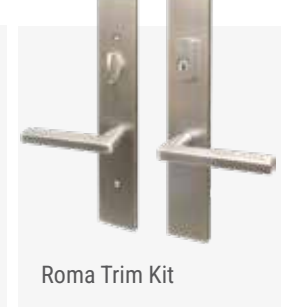
Torino Trim Kit



Capri Trim Kit



Allegro Trim Kit



Roma Trim Kit



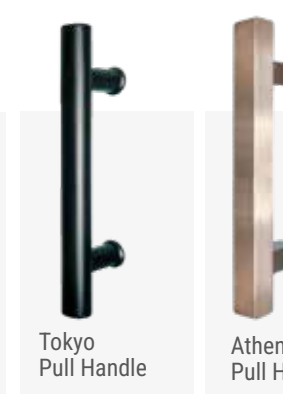
Berlin Trim Kit



Berlin Gripset Handle



Berkley Gripset Handle



Tokyo Pull Handle



Athens Pull Handle

Paris Pull Handle (Offset 45°)

TYPE	HARDWARE	BLACK	DARK BRONZE	PEWTER	SATIN NICKEL	STAINLESS STEEL
Grip	Berkley	✓	✓	✓	✓	
	Berlin	✓	✓	✓	✓	
Lever	Capri	✓	✓	✓	✓	
	Allegro	✓	✓	✓	✓	
	Berlin	✓	✓	✓	✓	
	Roma	✓	✓	✓	✓	
	Torino Large/Small	✓	✓	✓	✓	
	Venice Large/Small	✓	✓	✓	✓	
Euro	Tokyo 48"/60"/72"	✓			✓	
	Athens 48"/60"/72"	✓			✓	
	Paris 48"/70"	✓				✓

MINI-BLINDS

The integrated aluminum mini-blinds are a time tested classic. Discretion, an easy to operate and highly durable product. It is a great way to let light in during the day while ensuring absolute privacy at any moment.



22 x 36

22 x 64



London door with 22 x 36 mini-blinds

VENTS

Stage's mechanically assisted venting unit, featuring a counterweight system, are simple to operate with minimal effort, ensuring improved and safer control.



22 x 36



STANDARD SIZES

All dimensions shown are for inswing doors: deduct $\frac{3}{4}$ " off the height of the frame size and rough opening size for the outswing sill. Brickmould standard sizes: Option 1 (1" BM); Option 2 ($1\frac{5}{8}$ " BM); Option 3 (2" BM).

SINGLE DOOR



NOMINAL DOOR SIZE

Width	Height
28	79
30	79
32	79
34	79
36	79
42	79

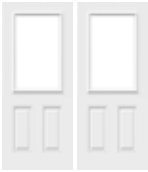
DOOR UNIT ACTUAL SIZE

Width	Height
$29\frac{7}{16}$	$82\frac{1}{4}$
$31\frac{7}{16}$	$82\frac{1}{4}$
$33\frac{7}{16}$	$82\frac{1}{4}$
$35\frac{7}{16}$	$82\frac{1}{4}$
$37\frac{7}{16}$	$82\frac{1}{4}$
$43\frac{7}{16}$	$82\frac{1}{4}$

ROUGH OPENING

Width	Height
$30\frac{7}{16}$	$82\frac{3}{4}$
$32\frac{7}{16}$	$82\frac{3}{4}$
$34\frac{7}{16}$	$82\frac{3}{4}$
$36\frac{7}{16}$	$82\frac{3}{4}$
$38\frac{7}{16}$	$82\frac{3}{4}$
$44\frac{7}{16}$	$82\frac{3}{4}$

DOUBLE DOOR



NOMINAL DOOR SIZE

Width	Height
28	79
30	79
32	79
34	79
36	79
42	79

DOOR UNIT ACTUAL SIZE

Width	Height
$57\frac{7}{8}$	$82\frac{1}{4}$
$61\frac{7}{8}$	$82\frac{1}{4}$
$65\frac{7}{8}$	$82\frac{1}{4}$
$69\frac{7}{8}$	$82\frac{1}{4}$
$73\frac{7}{8}$	$82\frac{1}{4}$
$85\frac{7}{8}$	$82\frac{1}{4}$

ROUGH OPENING

Width	Height
$58\frac{7}{8}$	$82\frac{3}{4}$
$62\frac{7}{8}$	$82\frac{3}{4}$
$66\frac{7}{8}$	$82\frac{3}{4}$
$70\frac{7}{8}$	$82\frac{3}{4}$
$74\frac{7}{8}$	$82\frac{3}{4}$
$86\frac{7}{8}$	$82\frac{3}{4}$

79" SINGLE DOOR WITH ONE SIDELITE HL



NOMINAL DOOR SIZE

Width	Height
28	79
28	79
30	79
30	79
32	79
32	79
34	79
34	79
36	79
36	79
42	79
42	79

NOMINAL SIDELITE SIZE

Width	Height
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79

DOOR UNIT ACTUAL SIZE

Width	Height
$42\frac{13}{16}$	$82\frac{1}{4}$
$44\frac{13}{16}$	$82\frac{1}{4}$
$44\frac{13}{16}$	$82\frac{1}{4}$
$46\frac{13}{16}$	$82\frac{1}{4}$
$46\frac{13}{16}$	$82\frac{1}{4}$
$48\frac{13}{16}$	$82\frac{1}{4}$
$48\frac{13}{16}$	$82\frac{1}{4}$
$50\frac{13}{16}$	$82\frac{1}{4}$
$50\frac{13}{16}$	$82\frac{1}{4}$
$52\frac{13}{16}$	$82\frac{1}{4}$
$56\frac{13}{16}$	$82\frac{1}{4}$
$58\frac{13}{16}$	$82\frac{1}{4}$

ROUGH OPENING

Width	Height
$43\frac{13}{16}$	$82\frac{3}{4}$
$45\frac{13}{16}$	$82\frac{3}{4}$
$45\frac{13}{16}$	$82\frac{3}{4}$
$47\frac{13}{16}$	$82\frac{3}{4}$
$47\frac{13}{16}$	$82\frac{3}{4}$
$49\frac{13}{16}$	$82\frac{3}{4}$
$49\frac{13}{16}$	$82\frac{3}{4}$
$51\frac{13}{16}$	$82\frac{3}{4}$
$51\frac{13}{16}$	$82\frac{3}{4}$
$53\frac{13}{16}$	$82\frac{3}{4}$
$57\frac{13}{16}$	$82\frac{3}{4}$
$59\frac{13}{16}$	$82\frac{3}{4}$

79" SINGLE DOOR WITH TWO SIDELITES



NOMINAL DOOR SIZE

Width	Height
28	79
28	79
30	79
30	79
32	79
32	79
34	79
34	79
36	79
36	79
42	79
42	79

NOMINAL SIDELITE SIZE

Width	Height
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79

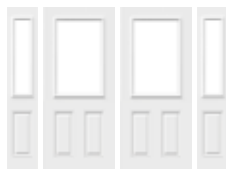
DOOR UNIT ACTUAL SIZE

Width	Height
56 ³ / ₁₆	82 ¹ / ₄
60 ³ / ₁₆	82 ¹ / ₄
58 ³ / ₁₆	82 ¹ / ₄
62 ³ / ₁₆	82 ¹ / ₄
60 ³ / ₁₆	82 ¹ / ₄
64 ³ / ₁₆	82 ¹ / ₄
62 ³ / ₁₆	82 ¹ / ₄
66 ³ / ₁₆	82 ¹ / ₄
64 ³ / ₁₆	82 ¹ / ₄
68 ³ / ₁₆	82 ¹ / ₄
70 ³ / ₁₆	82 ¹ / ₄
74 ³ / ₁₆	82 ¹ / ₄

ROUGH OPENING

Width	Height
57 ³ / ₁₆	82 ³ / ₄
61 ³ / ₁₆	82 ³ / ₄
59 ³ / ₁₆	82 ³ / ₄
63 ³ / ₁₆	82 ³ / ₄
61 ³ / ₁₆	82 ³ / ₄
65 ³ / ₁₆	82 ³ / ₄
63 ³ / ₁₆	82 ³ / ₄
67 ³ / ₁₆	82 ³ / ₄
65 ³ / ₁₆	82 ³ / ₄
67 ³ / ₁₆	82 ³ / ₄
71 ³ / ₁₆	82 ³ / ₄
75 ³ / ₁₆	82 ³ / ₄

79" DOUBLE DOOR WITH TWO SIDELITES



NOMINAL DOOR SIZE

Width	Height
28	79
28	79
30	79
30	79
32	79
32	79
34	79
34	79
36	79
36	79
42	79
42	79

NOMINAL SIDELITE SIZE

Width	Height
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79

DOOR UNIT ACTUAL SIZE

Width	Height
84 ⁵ / ₈	82 ¹ / ₄
88 ⁵ / ₈	82 ¹ / ₄
88 ⁵ / ₈	82 ¹ / ₄
92 ⁵ / ₈	82 ¹ / ₄
92 ⁵ / ₈	82 ¹ / ₄
96 ⁵ / ₈	82 ¹ / ₄
96 ⁵ / ₈	82 ¹ / ₄
100 ⁵ / ₈	82 ¹ / ₄
100 ⁵ / ₈	82 ¹ / ₄
104 ⁵ / ₈	82 ¹ / ₄
112 ⁵ / ₈	82 ¹ / ₄
116 ⁵ / ₈	82 ¹ / ₄

ROUGH OPENING

Width	Height
85 ⁵ / ₈	82 ³ / ₄
89 ⁵ / ₈	82 ³ / ₄
89 ⁵ / ₈	82 ³ / ₄
93 ⁵ / ₈	82 ³ / ₄
93 ⁵ / ₈	82 ³ / ₄
97 ⁵ / ₈	82 ³ / ₄
97 ⁵ / ₈	82 ³ / ₄
101 ⁵ / ₈	82 ³ / ₄
101 ⁵ / ₈	82 ³ / ₄
105 ⁵ / ₈	82 ³ / ₄
113 ⁵ / ₈	82 ³ / ₄
117 ⁵ / ₈	82 ³ / ₄

LIMITED LIFETIME WARRANTY

THE FOLLOWING WARRANTY WILL APPLY TO RESIDENTIAL SINGLE FAMILY HOME APPLICATIONS ONLY. SEE BELOW FOR MULTI-UNIT APPLICATIONS

White vinyl frames LIMITED LIFETIME WARRANTY	Factory applied light colour paint 15 YEAR LIMITED WARRANTY	Factory applied dark colour paint 10 YEAR LIMITED WARRANTY	Factory applied stain finish 3 YEAR LIMITED WARRANTY
Steel door panel 10 YEAR LIMITED WARRANTY	Fibreglass door panel with multipoint lock system 10 YEAR LIMITED WARRANTY	Fibreglass door panel without multipoint lock system 1 YEAR LIMITED WARRANTY	Decorative doorlite glass inserts 10 YEAR LIMITED WARRANTY
Mini-blinds and vents sealed between insulating glass 1 YEAR LIMITED WARRANTY	Custom glass and custom decorative glass inserts 1 YEAR LIMITED WARRANTY		

SINGLE FAMILY HOME WARRANTY

The warranties listed above will commence on the original date of purchase and only apply to owner-occupied single-family homes. This warranty is the only warranty offered by Stage Windows & Doors Inc. and cannot be modified or expanded by any seller or dealer.

Paint & Stain Finishes

Factory painted steel door panels are warranted for a period of 15 years for light colours and 10 years for dark colours against blistering, peeling and flaking. Factory applied stain finishes are warranted for a period of 3 years from original date of purchase. The colour warranty pertains to manufacturing defects and has no bearing on damages and discolouration caused by UV or light and heat exposure that may occur naturally.

Fiberglass Door Panel

Fiberglass door panels with a painted or stained finish are warranted for a period of 5 years (with Multi-point Lock System) and 1 year (without Multi-point Lock System) against bowing, warping and delamination. Bowing of a fiberglass panel up to ¼" is allowable under this warranty (see section Warranty Exclusions for details). Smooth skin fiberglass panels can show minor deviations (ripples) on the surface due to the manufacturing process of the panel itself and is not covered under this warranty as a defect. Panels purchased without paint or stain from Stage Windows and Doors factory are not covered under warranty.

Hardware

All Stage Windows & Doors products are warranted against defects in materials and workmanship. This warranty is valid for 10 years on all our products with the exception of our electronics products that have a warranty of 1 year from the date of activation.

The warranty does not cover normal wear, discoloration, rust or any alteration to the finish of our products. This warranty is limited to the replacement of the defective goods only and does not at any time include the costs of removing and installing the hardware.

This warranty excludes any products that have been improperly installed, misused, worn out or altered for a purpose other than it was intended for. Any action against this warranty will not be valid unless written notification has been received by Stage Windows & Doors within the 10 years period.

Stage Windows and Doors warrants that all factory-applied paint finishes to vinyl frames, fiberglass or steel door panels, door-lite frames and all factory-applied stain finishes to stainable fiberglass door panels, laminates, frames and door-lite frames will be free of any "finish defect" during the time period stated in the warranty. Fading/change in colour shall not exceed the accepted industry standards. A finish defect does not include fading due to UV or sun light exposure, variation in stain absorption due to grain, colour and texture differences.

Vinyl Frame

Vinyl frames are supplied with a limited lifetime warranty against blistering, peeling, flaking, and chalking. The warranty pertains also to manufacturing defects and has no bearing on UV exposure that occurs naturally on an exterior surface.

Steel Door Panel

Steel door panels are warranted for a period of 10 years against rust, warping, de-lamination, and corroding within generally accepted industry standards for the period stated. Rust generated by cut down or damage to the panels is not covered under this warranty.

Decorative Doorlite Inserts

All stock Decorative doorlite inserts are warranted for a period of 10 years against seal failure resulting in a visual obstruction of the glass insert. Custom glass and Doorlite inserts are warranted for a period of 1 year from the date of purchase against seal failure. Internal mini-blinds and shades are warranted for a period of 1 year against operational failure of the mini-blinds or shades.

LIMITED LIFETIME WARRANTY

CONTINUED

MULTI-UNIT RENTAL WARRANTY

All multi-unit rental and/or commercial property applications will be provided with a 1-year limited coverage of the items covered under this warranty including custom glass and decorative inserts which are warranted against seal failure which results in a visual obstruction of the glass. Exclusions listed below also apply to Multi-Unit Rentals.

Exclusions

This warranty excludes coverage for failures which are the result of or involve the following:

- Misuse, abuse, accident, negligence, mishandling, lack of maintenance, application of an inappropriate finish, vandalism, explosion, or ANY modification or service to the product by a non-authorized factory representative.
- Improper application, including but not limited to installation or use in high humidity or high vibration areas, exposure to excessive heat, extreme atmospheric conditions, chemical products, harsh or abrasive cleaners, air pollutants, toxic vapours, movement, or faulty construction of the building in which the door is installed.
- Warp or bow of less than 1/4" in the door panel or any other deformity that does not exceed the criteria in standard CAN/CGSB-82.5-M887
- Normal wear, fading or discolouration of finish from product usage, age or exposure to direct sunlight
- Minor visual imperfections
- Scratches and/or abrasions to the finish of black and /or dark coloured aluminum sills.
- Light scratches and rub marks not felt with your fingernail. Medium scratches and rub marks felt with your fingernail but less than 1/8" long.
- Glass breakage of any kind is not covered by this Warranty.
- Deterioration of unpainted steel slabs and unfinished fiberglass doors.
- Routine wear of components through normal usage: common wear items include door sweeps, hinges, weatherstripping, corner seal pads and hardware
- Components, parts and labour including but not limited to non-factory-applied finishes, sealants or caulking, supplied and/or installed by third parties other than Stage Door Systems
- Labour costs including but not limited to removal and re-installation of the product and shipping expenses required to return the product to Stage Door Systems.
- Fire, flood, earthquake, acts of God, and/or any major force, events, or actions beyond the control of Stage Door Systems.
- Installation of a storm door will void this Warranty.
- Warranty is not provided for any products which have not been paid in full.
- Damage caused to components by the installation of an alarm system.
- Mini-blinds and vents are not covered under this warranty if misused.

Warranty Registration

Stage Windows & Doors limited lifetime Warranty must be registered within 15 days from the completion of the installation to be valid. Registration can be made online (go to stagewindows.com/warranty) or via mail, by providing Dealer name, copy of the invoice or work order number, date of purchase, day of installation.

Warranty Transfer

Stage Windows & Doors warranty is fully transferable at no extra costs, provided that the products are registered within 30 days from the purchasing and a notification of the transfer from the new owner is submitted within 30 days from the closing day. Notifications to Stage Windows can be sent via mail or be made online.

Warranty Claim Process

In the event that a warranty claim is needed, please contact your authorized dealer and advise them of the issue. The dealer may be required to perform an on-site inspection to assess and verify the issue and determine the best course of action. Once verified, the claim will be sent to Stage Windows & Doors by the dealer for processing.



CUSTOMER FAVOURITES PROGRAM

STAGE
WINDOWS & DOORS

📞 +1 833 887 8243

📅 +1 647 243 6668

✉ info@stagewindows.com

🌐 www.stagewindows.com

📍 140 Great Gulf Dr. Vaughan, ON L4K 5W1